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- A practice putting device comprising: 1.
 - a disc; . a)
 - an annular bottom portion; b)
 - an annular central portion; C)
 - an annular top portion; d)
- e) said annular bottom and annular top portion being substantially similar in height;
- f) said central portion having an annular outwardly extending member extending from said bottom and top portions and forming in cross section a substantially truncated conical configuration.
 - A practice putting device as in claim 1, wherein:
- said truncated conical cone has a substantially a) flat surface.
 - A practice putting device as in claim 2, wherein: 3.
- said substantially flat surface includes an a) annular bead.
 - A practice putting device as in claim 1, wherein:
- WILL said disc having a weight of about from 30 grams to a) about 50 grams.

5. A practice putting device as in claim 4, wherein:

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a) said weight is about 39 grams.

6. A practice putting device as in claim 1, wherein:

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- a) a bore extending from said top portion through said
- 5 bottom portion.

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- 7. A practice device as in claim 6, wherein:
 - a) said bore has top and bottom shoulders.

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8. A practice device as in claim 6, wherein:

- a) said bore has at least one insert.
- 9. A practice device as in claim 7, wherein:

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a) said shoulders each have at least one insert

position thereon.

10. A practice device as in claim 1, wherein:

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- a) said truncated conical angle is about from 10 degree
- 15 to about 20 degree.

11. A practice device as in claim 10, wherein:

a) said truncated conical angle is about 15 degree.

- 12. A practice device as in claim 1, wherein:
- a) said disc height is about from 1.10 inch to about 1.20 inch.

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- 13. A practice device as in claim 12, wherein:
 - a) said disc height is about 1.15 inch.
- 14. A practice device as in claim 1, wherein:

a) said widest diameter is from about 2.50 inches to about 2.80 inches.

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- 15. A practice device as in claim 14, wherein:
 - a) said widest diameter is about 2.68 inches.
- 16. A practice device as in claim 10, wherein:
 - a) said top and bottom portions are irregular.
- 17. A practice device as in claim 1, wherein:

 $\{ \psi \}$ a) said top portion and said bottom portion are shown to be mirror images each other.

18. A practice device as in claim 6, wherein:

a) said bore has a depth from about 0.16 inch to about 0.57 inch.



19. A practice device as in claim 18, wherein:

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- a) said depth is preferred 0.35 inch.
- 20. A practice device as in claim 3, wherein:

a) said flat surface a extending said bead a distance from about 0.015 inch to about 0.9 inch.

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- 21. A practice device as in claim 20, wherein:
 - a) said distance is preferred 0.03 inch.
- 22. A practice device as in claim 1, wherein:

a) said putting device has a diameter less than the size of an actual cup on a green by about the diameter of a standard golf ball.

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